



TDS Rev 3.0

Technical Data Sheet: ThermaX™ PPS 3D Printing Filament

Physical Properties	Standard	Unit	Typical Value
Density	ISO 1183	g/cc	1.28

Mechanical Properties	Standard	Unit	Typical Value
Tensile Strength, Break	ISO 527	MPa	50
Tensile Modulus	ISO 527	MPa	2650
Tensile Elongation, Break	ISO 527	%	18
Flexural Strength	ISO 178	MPa	52
Flexural Modulus	ISO 178	MPa	2540

Thermal Properties	Standard	Unit	Typical Value
Melting Point	ISO 11357	°C	283
Deflection Temperature at 0.45 MPa (66psi)	ISO 75	°C	90

Fire Testing*	Standard	Unit	Typical Value
Flamability Rating (*Base Resin)	UL 94	-	V-0 @1.5mm

Printed Specimen Conditions
Printer: Open Source FDM/FFF
Nozzle: 0.4mm
Layer Height: 0.25mm
Infill: 100%, +/- 45°
Extrusion Temp: 335-345°C
Bed Temp: 110 - 130°C
Specimen Orientation: XY Flat

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